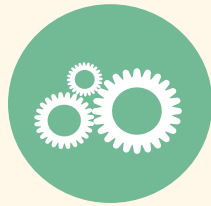


Manufacturing

Industry Snapshot 2023

► The workforce



This industry covers a wide range of activities, separated into 60 groups. The three largest employing groups are:

1. Dairy Product Manufacturing
2. Bakery Product Manufacturing
3. Beverage Manufacturing

► The people

Metal Container Manufacturing

reported the highest serious injury frequency rate at

58.8 serious injuries per million hours worked



Occupations with the highest percentage of serious injuries

15% Food Process Workers

14% Miscellaneous Labourers



► The injuries

957

injuries across the industry in 2023
400 serious injuries

12.0

serious injuries per million hours worked
13% higher than the state average

10%

lower serious injury frequency
rate in 2023 than ten years ago

2

work related worker deaths
in the past ten years



► The causes



1 Body Stressing



2 Being hit by moving objects



3 Falls, slips and trips